



**REMEMBER:**

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

**Bodyguard .38 Installation Instructions**

- 1) Lock the barrel into a vise so you can use both hands.
- 2) Using a 1/16" diameter punch and small hammer, remove the factory cross pin. Put the factory cross pin in a safe place as you'll need it to install the XS Sight.
- 3) Once the retaining pin has been removed, the factory sight can be lifted straight out.
- 4) Clean the sight pocket until smooth (Q-tip, tooth brush, etc.).
- 5) Test fit the XS Sight into the frame. You should be able to completely see through the retaining pin hole. Test fit the retaining pin hole with the 1/16" diameter punch; it should slide through the frame and sight. If the sight does not fit all the way into the hole, you'll need to follow the filing instructions in step 6; otherwise, move onto step 7.
- 6) Using a fine file or emery paper, evenly file on the bottom radius/curve of the sight. Recheck for fitment every 2 passes as to not remove too much steel.
- 7) Degrease the sight and pocket, let it dry completely.
- 8) Place the sight back into the frame and install the factory cross pin.
- 9) Add a few drops of Red threadlocking compound along the top edges of the sight so it will seep into the pocket.
- 10) Let sit for 10 minutes. Then, lightly wipe off excess thread locking compound with a Q-tip.