

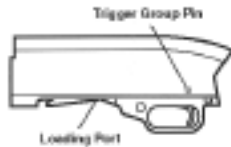
Fits 12 gauge models of the following:

Win 1200/1300 FN TPS

1. Using the supplied 1/4-28 screw with washer, push out the trigger group in located above the trigger. Push the pin out from the ejection port side of the receiver so the threads of the screw are exposed on the other side.

2. Place the bracket on the bottom of the SideSaddle® mounting plate, inside the loading port, and slide upward.

3. Align the mounting plate so the threaded hole matches up with the screw that you placed in the receiver. Start the screw into the plate and carefully tighten. Do not overtighten. Overtightening may lock up the shotgun's action. To remedy, simply loosen screw.



Remington 870/1100/1187

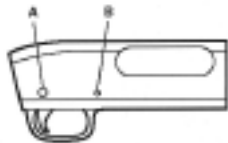
1. Lay the shotgun on its side with the ejection port facing up.

2. Using the supplied 1/4-28 screw with washer, push out pin (A) located above and to the rear of the trigger guard. Leave screw in hole.

3. Using the 10/32 screw with supplied washer, push out pin (B) located above and to the front of the trigger guard. Leave screw in hole.

4. Turn the shotgun over and place the mounting plate on the receiver with the two corresponding holes on the two screws.

5. Start screws into the mounting plate and lightly tighten. Do not overtighten. Overtightening may lock up the shotgun's action. To remedy, simply loosen screws.



Benelli M1/M2

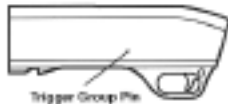
1. Place supplied washer on supplied screw.

2. Remove trigger guard and replace with screw. Place screw in right side of receiver so the threads are exposed on the left side.

3. Remove 6 flathead screws from the SideSaddle® to expose the captive nut in the mounting plate.

4. Place the mounting plate on the left side of the receiver and line up the screw with the captive nut and tighten securely.

5. Replace SideSaddle® shell holder onto mounting plate and tighten screws.



Mossberg 500/590/590DA

1. Open the action and lay the shotgun on its side with the ejection port facing up.

2. Remove the 8/32 screw (A) on the opposite side of the ejection port.

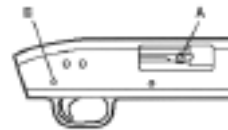
3. Replace the screw that you just removed with the longer 8/32 screw and tighten.

4. With the shotgun in the same position, use the supplied 10/32 screw with washer to push out pin (B), located just above the trigger. Leave the screw in the hole and turn the shotgun over.

5. Remove 6 flathead screws from the SideSaddle® to expose the counter-bored hole in the mounting plate.

6. Place the mounting plate on the receiver with the counter-bored hole on the 8/32 screw and the tapped hole on the 10/32 screw. **(Note that there are two counter-bored holes. The closest to the muzzle is for the 590DA model. The one closer to the butt stock is for the 500 and standard 590 models.)** Lightly tighten the 10/32 screw. Do not overtighten. Overtightening may lock up the shotgun's action. To remedy, simply loosen screw. Place the supplied nut on the 8/32 screw and tighten.

7. Replace the SideSaddle® shell holder onto the mounting plate and tighten screws.



FOREND ADVISORY: If your shotgun is equipped with a field grade forend that extends onto the sides of the receiver, it will hit the 6 shell SideSaddle and not cycle fully. To remedy; shorten the length of forend or equip the shotgun with a TacStar or Pachmayr forend. All forend types will work with TacStar 4 shell SideSaddles without modification.

Note:
TacStar® recommends
the use of LocTite 242
on all screws.

ADVISORY

Due to the weight sensitivity of the Benelli shotgun, use of the SideSaddle® in conjunction with other accessories attached to the shotgun may cause short cycling with low power ammunition. It is recommended that you function test the shotgun after installation.



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