



MAGPUL

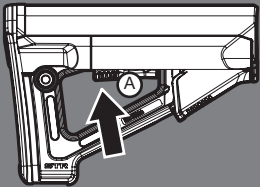


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STR™ STOCK INSTALL INSTRUCTIONS

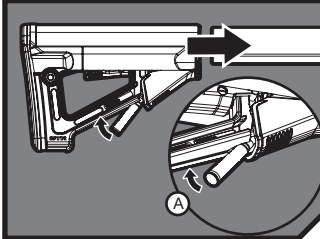


WARNING: BEFORE STARTING! MAKE SURE THE WEAPON IS UNLOADED. THE CHAMBER IS EMPTY AND THE SAFETY IS ENGAGED.



STEP 1: PREPARE THE STOCK

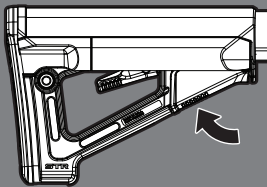
Depress and hold the *Release Latch* (A) to disengage the *Friction Lock*. Continue holding the release latch for Step 2



STEP 2: INSTALL STR STOCK

Insert the tip of the included *5.56x45 Dummy Round* into the recessed hole in the *Locking Pin*, located just above the *Friction Lock*. Use the round as a lever to pry *Locking Pin* down (A). Slide the *STR Stock* the rest of the way onto the receiver extension.

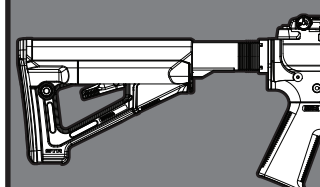
NOTE: If stock does not easily slide over receiver extension, refer to fit guide on box.



STEP 3: FRICTION LOCK TEST

With the *Stock* installed and secured in position, depress the *Friction Lock* to minimize movement.

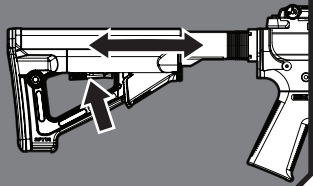
NOTE: *Friction Lock* performance may vary depending on exact receiver extension size.



STEP 4: VERIFY INSTALL

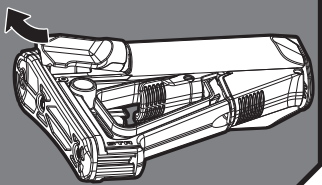
Perform final inspection including function test per *US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual* to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com. Always test fire your weapon before using it in an operational environment.

STR™ STOCK OPERATION



EXTEND/COLLAPSE STOCK

Fully depress the *Release Latch* and pull the stock rearward to extend or push stock forward to collapse. Intermediate positions may be selected by partially depressing the *Release Latch* and moving the stock back to the desired position. When desired position is found, re-engage *Friction Lock* for best results.

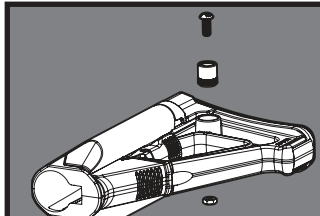


BATTERY STORAGE TUBES

To remove the rubber *Battery Tube Plug*, pull rear of the plug away from the *Stock Body* and then pull the plug out of the tube.

To close, first push the front of the plug in the tube, then push the rear into place making sure the tapered surface is facing out.

In order to store AA batteries in the *Battery Storage Tube*, remove the hard plastic *Plug Insert* from the rubber *Battery Tube Plug*. Leave *Plug Insert* in place for CR123A storage.



SWAPPING THE QD MOUNT

Remove the *QD Mount* by unscrewing the *10-24 x 5/8" Button Head Screw* using a *1/8" hex key*. Place a *QD swivel* in the mount and use it to pull the mount out of the stock.

Line up the *STR QD Mount* on the desired side of use. Insert the provided screw into the appropriate hole behind the *Release Lever*. Thread the *Button Head Screw* through the *STR QD Mount* and into the *5/16 nut*. Stabilize the nut with a *5/16 driver* to ensure proper tightening. Hand tighten the screw using a *1/8" hex key*.

NOTE: Take care not to over tighten. Over tightening may result in damage to the *STR QD Mount* or to the stock body itself.