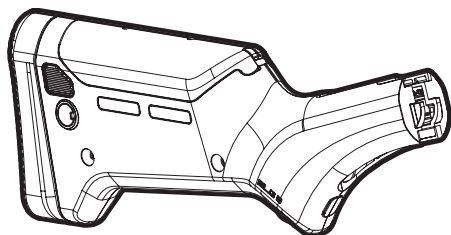




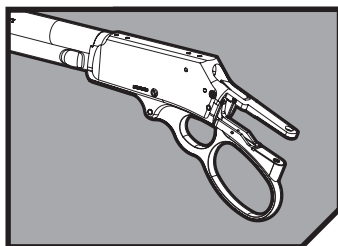
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MAG382 - ELG-M, STOCK

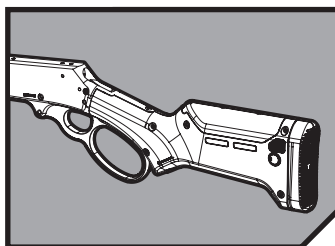
ELG™ MARLIN STOCK INSTALLATION INSTRUCTIONS

! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.



STEP 1: STOCK PREPARATION

Remove factory stock per manufacturer instructions.

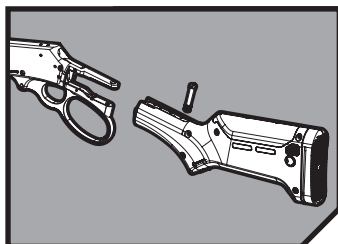


STEP 3: INSTALL OEM SCREW

While keeping pressure on the rear of the stock, place the OEM screw in the stock receiver hole.

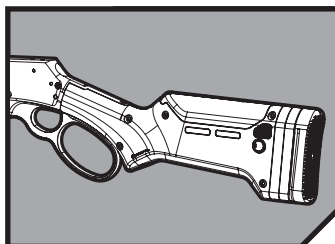
Tighten the screw to the OEM specification.

Caution: Do not over tighten. Over tightening can cause damage to the Stock or Receiver.



STEP 2: INSTALL ELG MARLIN STOCK

Align Receiver Tang with the stock, and slide stock over the tang.

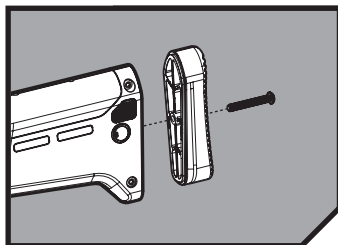


STEP 4: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

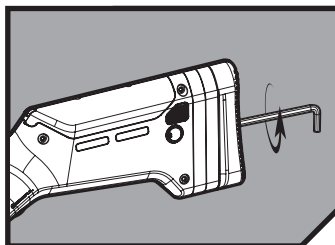
NOTE: Always test fire your weapon before using it in an operational environment.

LENGTH OF PULL ADJUSTMENT



STEP 1: REMOVE BUTTPAD

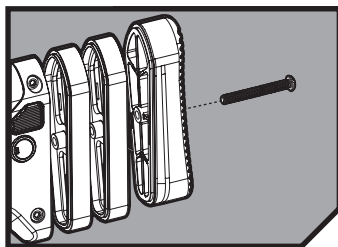
Remove the Butt-Pad by loosening the butt-pad screw and removing the screw and the pad.



STEP 3: BUTTPAD INSTALLATION

Re-install Butt-Pad screw back into the Stock, with spacers and butt pad.

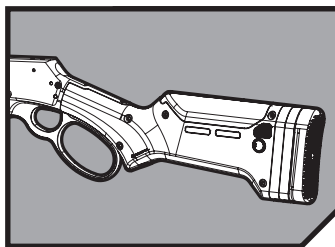
Caution: Do not over tighten. Over tightening can cause damage to the Stock.



STEP 2: LOP ADJUSTMENT

Stack or unstack 1/2" LOP Spacers onto the Butt-Pad. Spacers nest into each other with the open end toward the Butt-Pad. Up to 3 Spacers can be installed to achieve desired LOP. No more than 4 LOP Spacers for a total length of 2 extra inches can be used.

NOTE: 1.5" and 2.5" length screws are provided to install Length of Pull spacers & Butt-pad.



STEP 4: VERIFY INSTALL

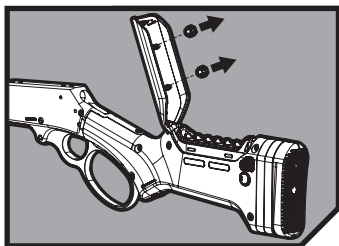
Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

NOTE: Always test fire your weapon before using it in an operational environment.



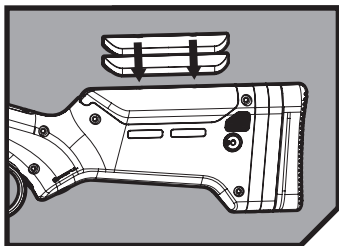
⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

COMB HEIGHT ADJUSTMENT



STEP 1: STOCK PREPARATION

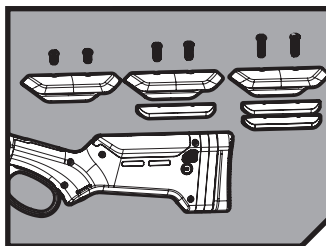
Remove rubber inserts in stock lid.



STEP 2: SET COMB HEIGHT

Stack the appropriate number of shims to set the height of the comb height (total of 2) for an overall adjustment range of 0.25", 0.50", and 0.75".

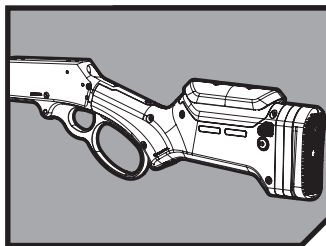
NOTE: .25", .50", & .75" long screws are provided for comb height adjustment.



STEP 3: INSTALL COMB HEIGHT SCREWS

Insert short screws for Riser only, medium length screws for Riser & 1 shim, or insert long length screws for Riser & 2 shims. Tighten screws using appropriate driver.

Caution: Do not over tighten. Over tightening can cause damage to the Stock.

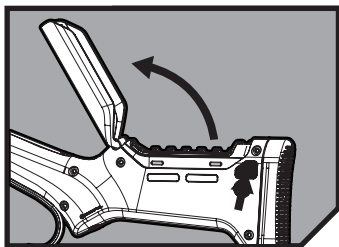


STEP 4: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

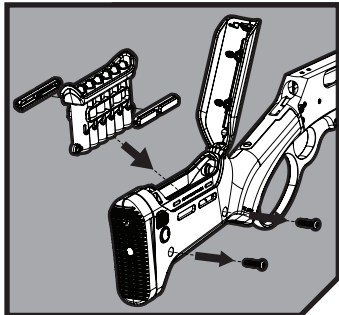
NOTE: Always test fire your weapon before using it in an operational environment.

INTERNAL STORAGE ADJUSTMENT



STEP 1: LOOSEN INSERT SCREWS

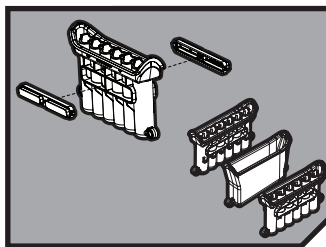
Loosen internal storage retaining screws on right side of the stock and open Lid on stock by depressing button on either side of the stock.



STEP 2: INSERT REMOVAL

Remove button head cap screws on right side of stock completely, and remove the internal storage system.

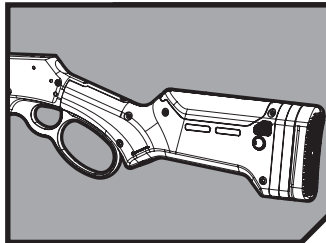
Note: the internal M-LOK plugs are held in place by the internal storage system.



STEP 3: STOCK PLUGS

Ensure the internal M-LOK plug are in place if you are not using the slots for accessories, and re-insert the desired cartridge quiver or internal storage compartment. Reinsert screws in the right side of the stock.

Caution: Do not over tighten. Over tightening can cause damage to the Stock.



STEP 4: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

NOTE: Always test fire your weapon before using it in an operational environment.