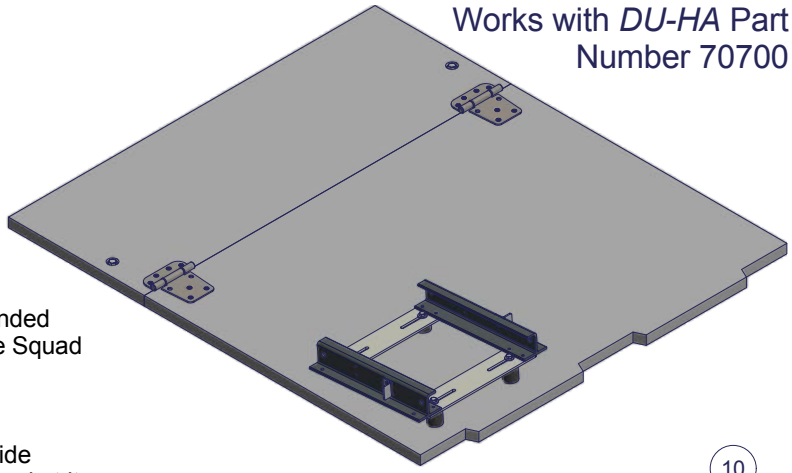
SQUAD BOX SLIDE BRACKET SPACER KIT

70701

Installation Instructions

Squad Box Slide Bracket Spacer Kit



Tools Needed:

// 1/4" Drill Bit // Drill // Pliers

// Socket 7/16" // 7/16" Wrench // Tape Measure

// Phillips Screw Driver // Marker or Pencil

Installation Instructions:

The Squad Box may be placed on either side of the vehicle. It is recommended that the lid open towards the middle of the vehicle for ease of access in the Squad Box.

1 Assemble the Slide Bracket according to the slide bracket installation instructions but do not attach into vehicle. This spacer kit is to space the slide bracket up at a slight angle so when the Squad Box is slid onto the slide bracket it will clear the rear threshold on the vehicle. It is not needed on all vehicles but is needed on the Ford (Police Interceptor) Explorer.

To make the floor panel that the Squad Box Slide Bracket attaches too more secure you can use the provided hinges to hinge the rear floor panel to the front floor panel.

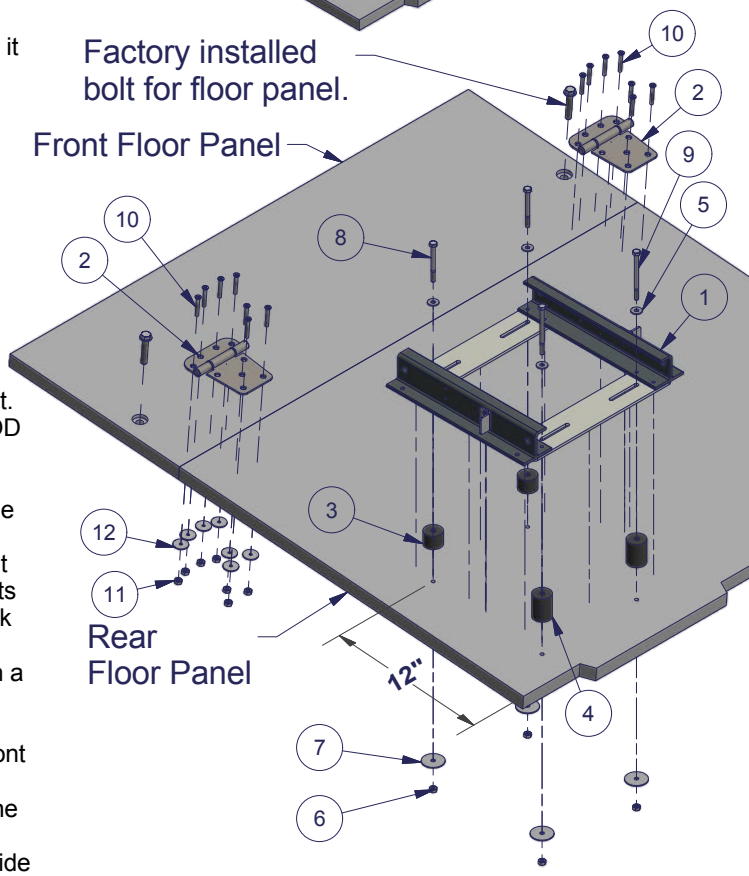
2 Attach the T-Hinges to the floor panels by removing the floor panels from the vehicle. The rear floor panel just lifts out, the front floor panel you will need to remove the 2 bolts that secure the panel in the vehicle. Once the panels are removed position the hinges as shown about 1" in from each side of the floor panels with the hinge portion positioned between the 2 panels. Mark the 4 front holes of the T-hinge and rear 3 holes (as shown) and drill out using a 1/4" drill bit. Secure the hinge to each panel using #12 x 1-1/2" countersunk bolts, #12 x 1" OD washers and #12 nylock nuts. DO NOT over tighten you could crush the panel.

3 Attach the Slide Bracket to the rear floor panel. Determine where you want the Squad Box to be positioned on the left or right side. Use the Slide Bracket as a template to mark the four holes to mount the Squad Box Slide bracket. The front holes should be 12" back from the back of the rear panel. This will allow the bolts to go through the steel tube that is imbedded in the rear floor panel. You can look under the panel to see the rib that the steel tube is in and make sure your holes line up with this rib. After you have marked your hole locations drill them out with a 1/4" drill bit.

4 Next attach the bracket to the floor panel using the 1" spacers towards the front of the vehicle and 1-3/4" spacers towards the rear of the vehicle. Insert 1/4" x 2-3/4" hex bolts through 1/4" washer the front slot in the slide bracket, through the 1" spacers and through the holes towards the front of the vehicle. Secure using 1/4" x 1-1/2" OD washers and 1/4" nylock nuts. Secure the rear portion of the slide bracket the same way but use the 1-3/4" spacers and 1/4" x 3-1/2" hex bolts. DO NOT over tighten you could crush the panel.

5 Slide the floor panels back into the vehicle and secure using the previously removed bolts. Slide the Squad Box on the bracket and secure with a paddle lock or a keeper pin.

Drill Warning: *Before drilling into the floor make sure the area where you are going to drill through is clear of any electrical wiring, fuel lines, tanks, and reservoirs.*
Note: You may have to remove some of the foam below the floor panels for clearance for the fasteners.



Parts List		
ITEM	QTY	DESCRIPTION
1	1	Squad Box Slide Bracket (Sold Separately)
2	2	T-Hinge
3	2	Squad Box Slide Bracket Spacer 1.29 OD x 1.0"
4	2	Squad Box Slide Bracket Spacer 1.29 OD x 1.75"
5	4	Washer Flat 1/4
6	4	1/4" Nylock Hex Nut
7	4	Washer 1/4" x 1-1/2" OD
8	2	Bolt Hex 1/4" x 2-3/4"
9	2	Bolt Hex 1/4" x 3-1/2"
10	14	#12 x 1-1/2" Counter sunk bolt
11	14	#12 Nylock Hex Nut
12	14	Washer #12 x 1.0 OD

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