




PRODUCT INSTALLATION GUIDE

Ruger® 10/22® AR/22 Stock Kit w/6-Sided Forend



HARDWARE INCLUDED

- | | |
|--|--|
|  [1] #14 x 1.5" Phillips Head Screw |  [2] 10-32 x 5/8" Flat Head Screw |
| [1] 10-32 x 1.125" Socket Head Cap Screw | [1] 6 x 48/2 x 1/2 Plastite Phillips Head Screw |
| [1] 6 x 48/2 x 1/2 Phillips Head Screw | [6] 10 x 5/8" Flat Phillips Head Screw |
| [1] 12-24 x 7/8 Socket Head Cap Screw | |
| [2] 10-32 x 3/8" Button Head Cap Screw |  [8] 8-32 Hex Nut |
| [1] 8-32 x 5/8" Button Head Cap Screw | [5] 10-32 Hex Nut |
| [7] 8-32 x 1/2 Socket Head Cap Screw | |

TOOLS NEEDED

- | | | |
|---|---|---|
|  7/32 & 9/64 Drill Bit |  Phillips Head Screwdriver |  Allen Set |
|---|---|---|



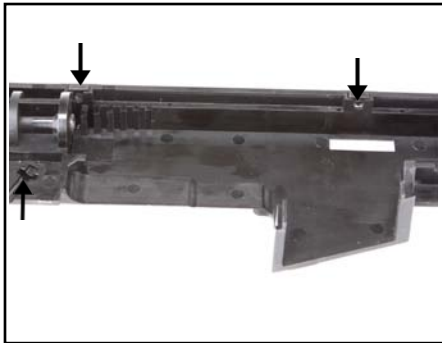
Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



- 1 After removing the barreled action from the OEM stock, begin by placing the buffer tube so it is flush against the left side receiver cover and using a Phillips Head Screwdriver and the provided #14 x 1.5" Phillips Head Screw tighten as seen in Figure 1.



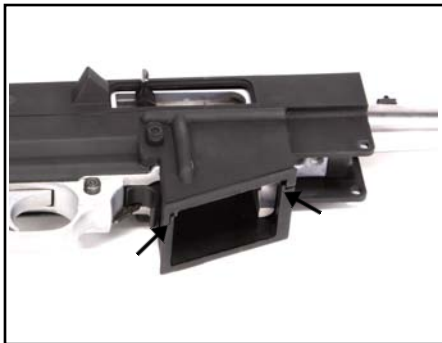
- 4 Take the front portion of the pistol grip and place it onto the stock. Using the provided 10-32 x 1.125" socket head cap screw and a 3/32 allen wrench, tighten the grip to the receiver as seen in Figure 4.



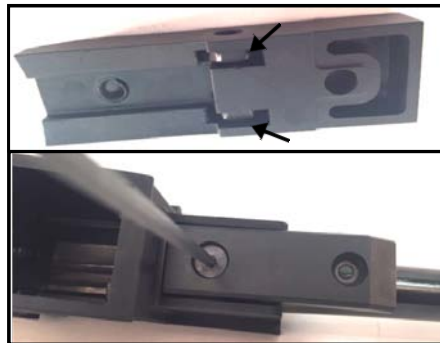
- 2 Using the provided (3) 10/32 hex nuts, install into the pockets of the left side receiver cover as seen in Figure 2.



- 5 Take the back strap portion of the pistol grip and seat it into the pistol grip. Using the 6 x 48/2 x 1/2" Phillips Head Screw and the correct screw driver tighten the back strap to the pistol grip as seen in Figure 5.



- 3 Take the 10-22 and place into the Left Side Receiver Cover. Next, take the Right Side Receiver Cover and place onto the 10-22 making sure the tabs on the inside of the mag well line up as seen in Figure 3.



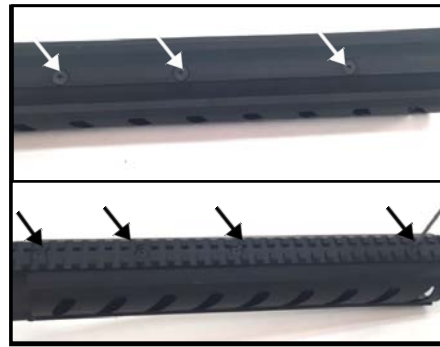
- 6 Take the forend bracket and install the (2) provided 10/32 hex nuts into the pockets. Next, place the forend bracket and using the provided 12/24 x 7/8" socket head cap screw and a 1/8" allen wrench, tighten as seen in Figure 6.

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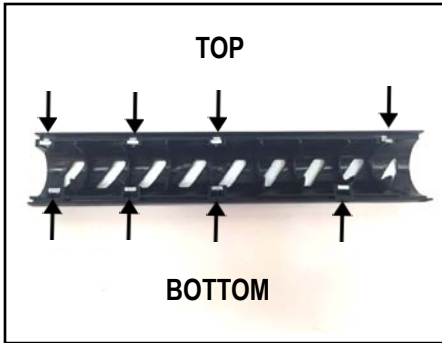
7

Next, using a 1/8" allen wrench and the provided (2) 10-32 x 3/8" Button Head Cap Screws tighten one of the screws into the side of the forend bracket. Flip the 10-22 over and repeat the process on the opposite side as seen in Figure 7.



12

Using the (3) provided 8/32 x 1/2 flat head screws and a 3/32 allen wrench, tighten to the bottom of the forend. Next, install the picatinny rail onto the top of the forend and using the (4) provided 8/32 x 1/2 flat head screws and a 3/32 allen wrench tighten the 4 screws over the top of the forend as seen in Figure 12.



8

To install the forend begin by installing the (8) provided 8-32 hex nuts, into the pockets of the left side of the forend as seen in Figure 8.



13

Using a 1/8" allen wrench and the (2) provided 10-32 x 5/8 Flat Head Screws tighten the the screws into the 2 holes closest to the rear of the receiver as seen in Figure 13.



9

Place the barrel into the forend. Next, take the right side of the forend and snap into the left side making sure that the tabs on the right side forend line up into the pockets on the left side of the forend as seen in Figure 9.



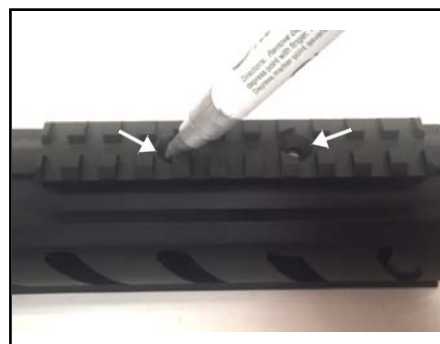
14

While holding the nose cone tight against the forend and using a 1/8" drill bit, drill slowly into the bottom of the nose cone and into the forend. Remove the nose cone and using a 7/32 drill bit, drill through the made hole in the forend to open the hole. Using the provided 6 x 48/2 x 1/2 plastite phillips head screw tighten the nose cone to the forend.



10

Slide the forend until it is flush against the receiver as seen in Figure 10.



15

To install the 2" or 4" picatinny rail, begin by placing the rail at any location on the raised part of the forend. Using a paint pen, mark the holes on the forend as seen in Figure 15.



11

Turn the 10/22 over and using the provided 8/32 x 5/8 button head cap screw, and a 3/32 allen wrench, install into the forend bracket and tighten as seen in Figure 11.



16

Using a 9/64 drill bit, drill a hole on each mark. Next, using the provided 10 x 5/8" Flat Phillips Head Plastite Screw and a Phillips Head Screwdriver, tighten until the screw is snug as seen in Figure 16 to complete the picatinny rail installation.

EASY CLEANING GUIDE



1

For easy cleaning of your 10/22 begin by removing the (2) 10-32 x 5/8 Flat Head Screws from the top rail closest to the rear of the receiver using a 1/8" allen wrench as seen in Figure 1.



6

Using a Phillips Head Screw driver, remove the the 6 x 48/2 x 1/2" Phillips Head Screw from the back strap. Next, remove the back strap from the pistol grip housing as seen in Figure 6.



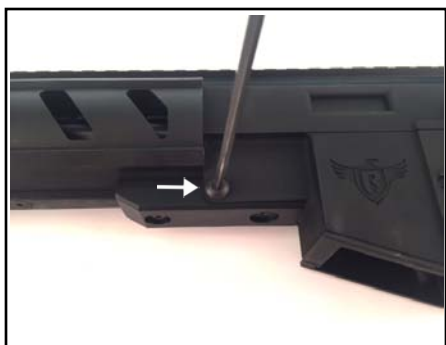
2

Next, using a 1/8" allen wrench remove the 10-32 Button Head Cap Screw from the right side of the forend bracket as seen in Figure 2.



7

Using a 3/32" allen wrench, remove the 10-32 x 1.125" Socket Head Cap Screw from the pistol grip housing and then remove the pistol grip housing from the receiver as seen in Figure 7.



3

Turn the 10-22 over and using a 1/8" allen wrench remove the 10-32 Button Head Cap Screw from the left side of the forend bracket as seen in Figure 3.



8

Remove the right side receiver cover from the 10/22 receiver as seen in Figure 8.



4

Using a 1/8" allen wrench, remove the 12/24 x 7/8" Socket Head Cap Screw from the forend bracket as seen in Figure 4.



9

Remove the 10/22 from the left side receiver cover as seen in Figure 9. Your 10/22 is now ready to be cleaned.



5

Slide the forend forward and remove from the barrel as seen in Figure 5.