

# PRODUCT INSTALLATION GUIDE

## Universal Featherweight Bipod



### HARDWARE INCLUDED

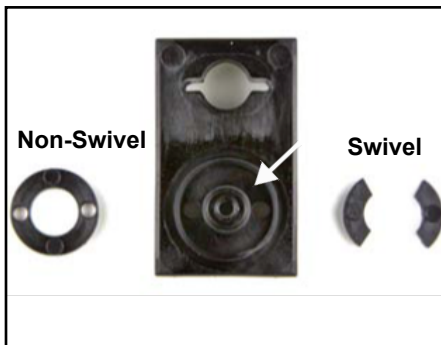
- [3] #10 x 3/4" Sheet Metal Screw
- [1] 10-32 x 1/4" Set Screw
- [2] 10-32 x 7/16 Sling Swivel
- [1] 1/8 x 3/4" Hardened Dowel Pin

- [1] 1/2 x 20 Thin Nut
- [2] Leg Mounting Washer
- [1] Mounting Column Washer
- [1] Flat Washer
- [1] 10-32 x 3/4" Bi Pod Barrel Nut

### TOOLS Needed



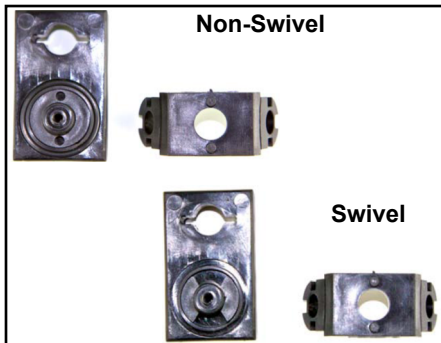
**Warning:** When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



**1** Begin by deciding whether you would like a fixed or swivel bi-pod. After deciding, install either the fixed bi-pod collar or swivel collar halves in the assembly as seen in Figure 1. Note: If the collar halves were used, place the o-ring into the groove on the top side of the mounting bracket.



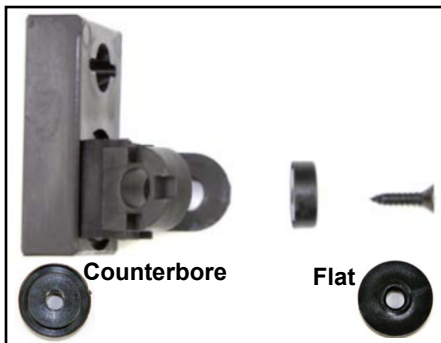
**4** Next you will begin to install the left and right legs by inserting the post on the leg into the hole on the yoke. Using a Phillips head screw driver, secure the left and right legs to the yoke with the leg mounting washers and the #10 x 3/4" sheet metal screws as seen in Figure 4.



**2** Next, install the yoke assembly over the post on the mounting bracket and align (2) pins on the bottom of the yoke with the holes in the fixed bi-pod collar or in open area between the swivel collar halves as seen in Figure 2.



**5** Begin by installing the #10-32 x 1/4 set screw into the bottom of the 1/2" x 20 x 1 1/8 mounting column with the supplied allen until flush with the bottom of the mounting column as seen in Figure 5.



**3** Install the washer over the post and secure with the pink pre-coated #10 x 3/4" sheet metal screw using a Phillips Head Screwdriver as seen in Figure 3. Note: The fixed bi-pod will use the washer with the counterbore top and the swivel bi-pod will use the washer with the flat top.



**6** Place the 1/2 x 20 x 1-1/8 mounting column over the front sling swivel. Align the swivel stud through hole with the mounting column hole; then install and center the retaining pin as seen in Figure 6.

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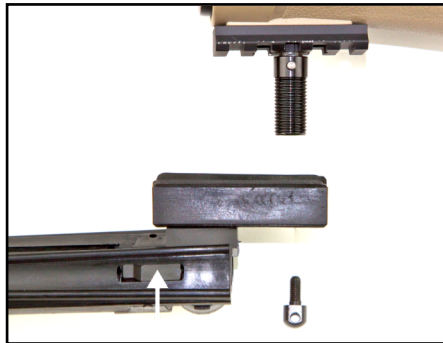
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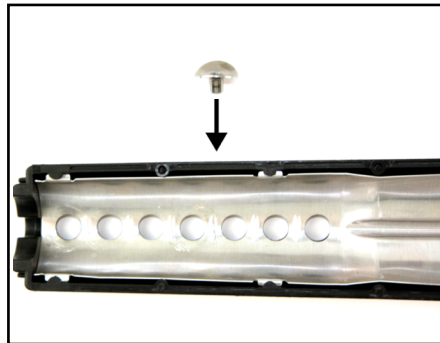
**7** Tighten the Set Screw which you installed in step #2 and then install the new 10-32 x 5/16" threaded sling swivel stud and tighten as seen in Figure 7.



**11** To install the bi-pod on a polymer forend begin by removing the lower handguard as seen in Figure 11.



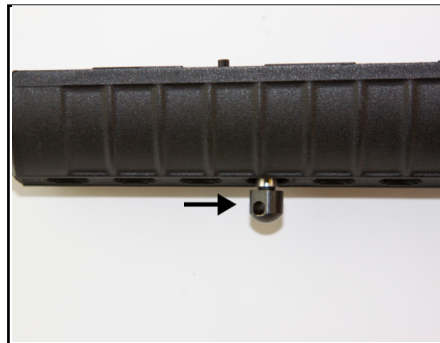
**8** Align and install Bipod over the mounting column with the legs parallel to the barrel and pointing toward the muzzle as seen in Figure 8. (Depress the "Snap-N-Lock" button and rotate the legs 180 degrees.)



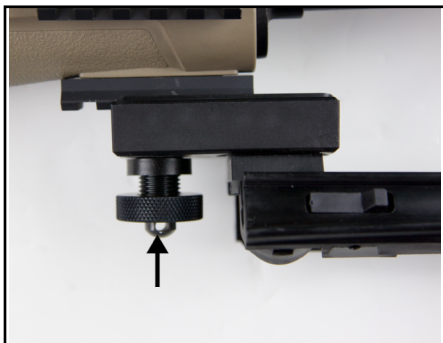
**12** Insert the 10-32 x 3/4" round Bi-Pod barrel nut threaded adapter through the hole in the lower hand guard as seen in Figure 12.



**9** Place the mounting column washer over the mounting column as seen in Figure 9.



**13** Align and install the 10-32 x 5/16" sling swivel stud as seen in Figure 13. Next, reinstall the lower hand guard. Note: To finish the installation process follow steps 5-11.



**10** Install the 1/2 x 20 thin nut onto the column and hand tighten, plus 1/4 turn maximum as seen in Figure 10 to complete the installation. Failure to follow this procedure could result in damage to the stock. DO NOT OVERTIGHTEN