

Ruger 10/22 Fiberforce Stock

Installation Instructions PART# RUG3000, RUG3000C, RUG3000C3, A.2.20.1285, A.2.40.1285

Thank you for purchasing an ATI product!



Stock Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.

Step #1

Loosen the barrel screw and slide the barrel band off. Remove the take-down screw on the bottom of the stock and set it asided, you will reuse it with the Fiberforce stock.



Figure 1

Step #2

Remove the barreled action by lifting it out of the wood stock. *CAUTION:* The pin holding the trigger group to the action is a floating fit and may fall out.

Step #3

Install the barreled action into the Fiberforce stock.

NOTE: If a problem develops in getting the receiver seated, check the safety button to be sure it is not catching on the stock, also check to be sure the trigger group pin is flush.



Figure 2

Step #4

Align the rear and front tabs of the stock with those on the handguard until both pieces snap into place.



Figure 3

Step #5

Reinstall the original take-down screw and tighten.



Figure 4

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