

PRODUCT INSTALLATION GUIDE

H&R/NEF Adjustable Shotforce Stock and Forend



HARDWARE INCLUDED

- [1] 1/4 - 20 x 3/4" Machine Screw
- [1] 3/8 - 24 x 1 1/4" Hex Head Bolt
- [1] 3/8" Sling Swivel Stud

NON APPLICABLE

TOOLS NEEDED

NON APPLICABLE

Phillips Head Screwdriver

Allen Set



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1

To remove the stock from your H&R/NEF, begin by removing the existing recoil pad from your shotgun by unscrewing the (2) phillips head screws in the rear of the pad. Next, using a 9/16" socket with extension, remove the bolt from the inside of the opening in the rear of the stock as seen in Figure 1.



4

Using the provided 1 1/4" Hex head bolt and a 9/16 socket, secure the buttstock to the receiver as seen in Figure 4.



2

To remove the OEM forend from your H&R/NEF shotgun, begin by unscrewing the phillips head screw from the bottom of the forend as seen in Figure 2 and then pulling downwards to separate the forend from the barrel.



5

To install the buttstock, begin by pressing the adjustment lever as seen in Figure 5.



3

To install the Shotforce Stock, align the shotforce stock to the receiver as seen in Figure 3.



6

Next, grab the adjustment lever with your thumb and index finger and pull down as seen in Figure 6.

LIMITED LIFE TIME WARRANTY

MADE IN
THE USA

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Moss/Rem/Win 12GA Shotforce Adjustable TactLite
Shotgun Stock with Scorpion Recoil Pad

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While holding the adjustment lever down as seen in Figure 5, slide the stock onto the buffer tube as seen in Figure 7.



8

To install the Shotforce Forend, begin by aligning the rear of the forend with the front of the receiver and then pivoting the forend upwards into place as seen in Figure 8.



9

Secure the forend to the barrel by installing the provided 3/4" Phillips Head Screw and a phillips head screwdriver as seen in Figure 9.