



.303 Enfield No.1 Mk1, Mk2, Mk5, Monte Carlo Stock Installation Instructions

PART# ENF0041, A.2.30.1296

(Fits: .303 Caliber Enfield No. 1, Mk 1, Mk 2, Mk5)

Thank you for purchasing an ATI product!

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Stock Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.

Step #1

Disassemble the rifle using your owners manual. Begin by removing the magazine, barrel band, upper handguard, and the lower forearm-to-barrel attaching screw. Next, remove both screws from the trigger guard, and remove the trigger guard. Lay the rifle on a work bench or a table, and carefully work the stock forearm upward, and off the barreled action. Lift off and remove the upper rear handguard. Now, remove the buttstock by opening the trap door on the buttplate, and loosen the attaching stock bolt until the buttstock can be completely removed.

Note: Some of these bolts may be extremely tight.

Step #2

Remove the buttplate from the new ATI Monte Carlo Stock. Install the new buttstock using the original rear attaching stock bolt. Tighten the bolt, and secure the new buttstock to the rifle.



Figure 1

Step #3

Reinstall the buttplate to the rear of the buttstock using a philips head screwdriver.



Figure 2

Step #4

Lay the rifle on a work bench or a table, and work the new ATI Monte Carlo forearm down over the barreled action. Do not fasten the forearm at this point.



Figure 3

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Step #5

Align the barrel band with the hole in the forearm, and use the original forearm screw to fasten the front of the forearm to the barrel band.

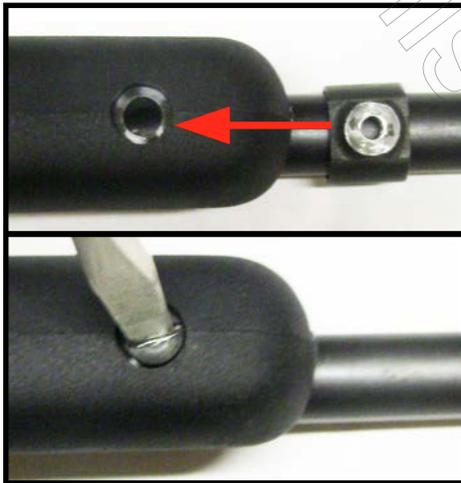


Figure 4

Step #6

Align the trigger guard back into place so the trigger is properly engaged with the sear.



Figure 5

Step #7

Align the original trigger guard rear screw with the trigger guard rear screw hole. Begin to thread the screw in place, but do not tighten all of the way.

Note: Do not fully tighten the rear screw until you have aligned and tightened the trigger guard front screw.



Figure 6

Step #8

Insert the original trigger guard front screw. Using a screwdriver, completely tighten the screw. Once the front screw is fastened, you can now go back and completely fasten the rear trigger guard screw.

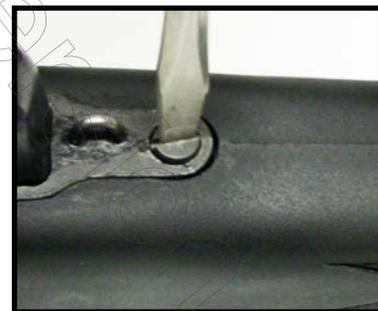


Figure 7

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