



PRODUCT

INSTALLATION GUIDE

Enfield Monte Carlo Stock No. 1 Mk 3

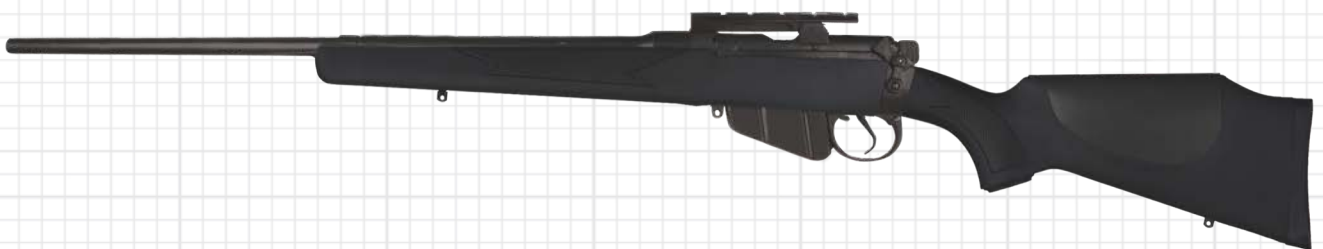
ENF0013 A.2.30.1297

Fits: .303 & 308 Caliber Enfield No. 1, Mk 3

Contents Included



Installed on Firearm







Hardware Included

NON APPLICABLE

Tools Needed

-  Flat Head Screwdriver
-  Phillips Head Screwdriver



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. ATI is not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. ATI is not responsible for components that are damaged due to improper installation.

A

Stock Installation

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Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back, and carefully inspect the chamber to be sure the rifle is unloaded.

1

Disassemble the rifle using your owners manual. Begin by removing the magazine, barrel band, upper handguard, and the lower forearm-to-barrel attaching screw. Next, remove both screws from the trigger guard, and remove the trigger guard. Lay the rifle on a work bench or a table, and carefully work the stock forearm upward, and off the barreled action. Lift off and remove the upper rear handguard. Now, remove the buttstock by opening the trap door on the butt plate, and loosen the attaching stock bolt until the buttstock can be completely removed.

Note: Some of these bolts may be extremely tight.

2

Using a phillips head screwdriver, remove the butt pad from the new ATI Monte Carlo Stock as seen in Figure 1.





A Stock Installation -Continued

- 2** Install the new buttstock using the original rear attaching stock bolt. Tighten the bolt, and secure the new buttstock to the rifle as seen in Figure 2.



- 3** Next, using a phillips head screwdriver and the screws removed in step 2, reinstall the butt pad to the rear of the buttstock as seen in Figure 3.



- 4** Lay the rifle on a work bench or a table, and work the new ATI Monte Carlo forearm over the barreled action as seen in Figure 4. Do not fasten the forearm at this point.



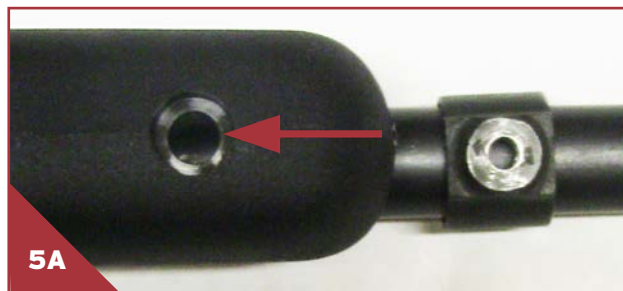


A

Stock Installation -Continued

5

Align the barrel band with the hole in the forearm as seen in Figure 5A , and use the original forearm screw to fasten the front of the forearm to the barrel band as seen in Figure 5B.



6

Next, align the trigger guard back into place so the trigger is properly engaged with the sear as seen in Figure 6.



7

Align the original trigger guard rear screw with the trigger guard rear screw hole. Begin to thread the screw in place, but do not tighten all of the way as seen in Figure 7.

NOTE: Do not fully tighten the rear screw until you have aligned and tightened the trigger guard front screw.





A Stock Installation -Continued

- 8 Insert the original trigger guard front screw and using a flat head screwdriver, completely tighten the screw as seen in Figure 8. Once the front screw is fastened, you can now go back and completely fasten the rear trigger guard screw.



B Adhesive Pad Installation

- 1 Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock as seen in Figure 1.
- 2 Wait 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad and align the pad to the stock as seen in Figure 2.





B

Adhesive Pad Installation *-Continued*

3

Continue to align the pad to the stock. Keep slight tension on the pad and bring the the pad around the surface of the stock as seen in Figure 3.



4

Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest as seen in Figure 4.

