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AK-47 Handguards with Picatinny Rails

Installation Instructions
Part # AKA3500, A.5.20.2436, A.5.40.2346
(Fits: AK-47 and Variants)

Thank you for purchasing an ATI product!



*Fits most stamped AK-47 receivers

Handguard Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.

Step #1

Remove the receiver cover, recoil spring, bolt, upper handguard, and lower handguard per instructions in owner's manual.

Step #2

If desired, install the 2" picatinny rails on the bottom and/or sides of the lower handguard by inserting the rail into the slot then placing the supplied #6-32 in the inside of the nut pockets in the handguard, finally insert the supplied #6-32 x 1/2" phillips head screws and tighten until snug.

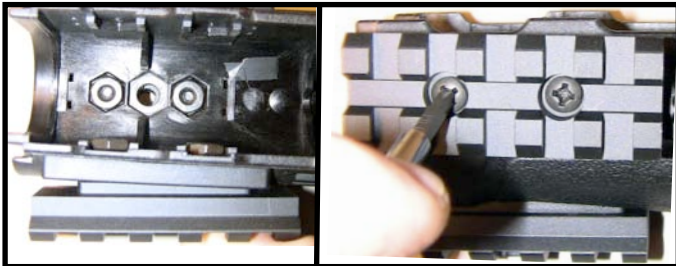


Figure 1

Step #3

If desired, install the bottom swivel stud by placing the supplied 10-32 hex nut into the proper location and tighten the swivel stud until snug.

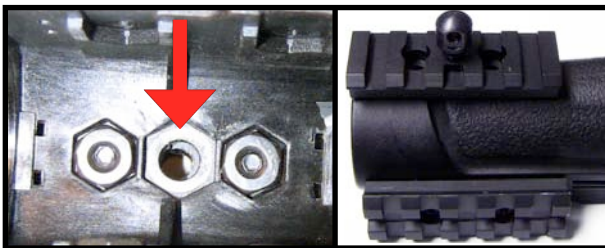


Figure 2

Step #4

Unlock the front mounting bracket lever and slide the mounting bracket down the barrel.

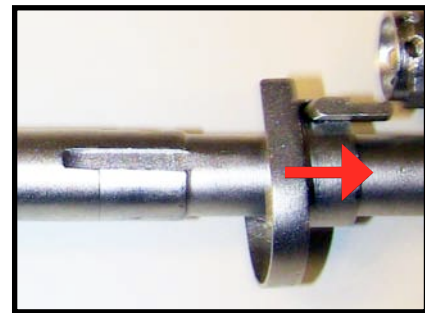


Figure 3

Step #5

The lower handguard should be positioned with the ribs on the front sight housing and the end of the handguard in front of the receiver. Push up, then slide back onto the receiver.

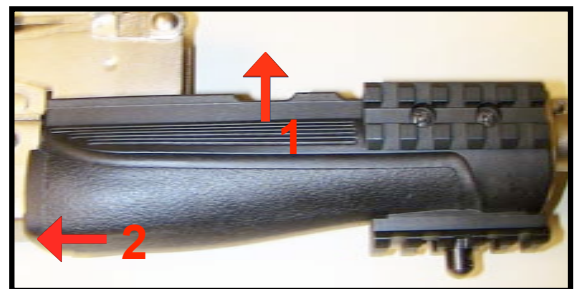


Figure 4

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Handguard Installation

Step #6

If desired, install the 4" picatinny rail on the upper handguard by inserting the rail into the slot then placing the supplied #6-32 nuts in the nut pockets on the inside of the of the handguard. Finally insert the #6-32 x 5/16" supplied phillips head screws and tighten until snug.



Figure 5

Step #8

Install the gas tube into the gas piston. Next, align the upper handguard with the lower handguard and press the rear of the gas tube down until the lever can be locked.

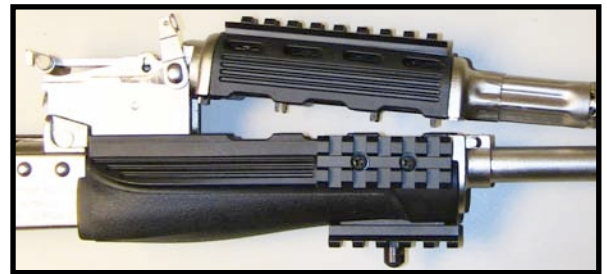


Figure 7

Step #7

Install the upper handguard by pressing the handguard over the gas tube, once on the gas tube, rotate 180 degrees to place the handguard in proper position.

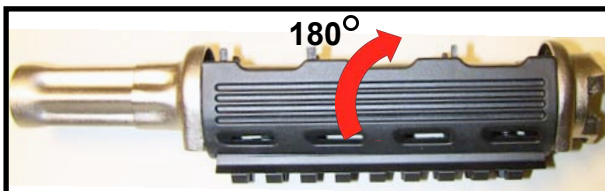


Figure 6

Step #9

Reinstall the bolt, recoil spring and receiver cover per instructions in owner's manual.

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